


CELL :-A247	CELL NAME:- CBS Assembly	MACHINE / STAGE :- Plate Printing	OPERATION :- Operation No. 10
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KAIZEN THEME : To Reduce the Consumable Cost Per Component at A247 Plate Printing Station.	IDEA :- Short Batch Code System
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WIDELY/DEEPLY:-	COUNTERMEASURE:- Changed the Batch Code System from existing 13 Letters to revised 6 Letters to trace the assembly date of comp.
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PROBLEM / PRESENT STATUS :- Present Consumable Cost Per Component is 100%.	BENCHMARK 100%
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Earlier Batch Code System

17/03/14 ADVIK
13 Letters

BEFORE

Revised Batch Code System

AB17CN
6 Letters

AFTER

TARGET	46%
KAIZEN START	17.03.2014
KAIZEN FINISH	17.03.2014

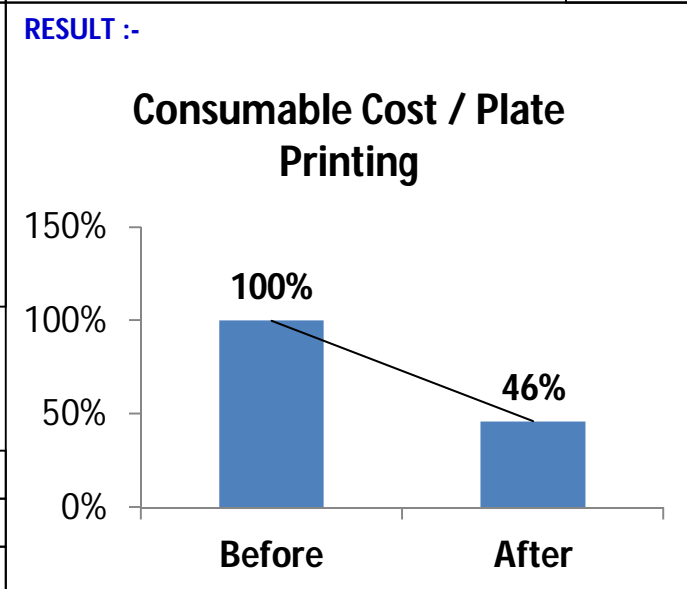
TEAM MEMBERS :-
 Pramod Kumar
 Narayanan

BENEFITS :-
 1. Save INR 14871 cost /Annum.

KAIZEN SUSTENANCE

WHAT TO DO: Ir-reversible
HOW TO DO:-----
FREQUENCY : 1 Time activity

WHY - WHY ANALYSIS :-
Why1: Consumable CPC is 100%.
Ans.1: Lengthy Batch Code System.



ROOT CAUSE :- Lengthy Batch Code System

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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REGISTRATION NO. & DATE: 06 & 17.03.14
REGISTERED BY :- Guru Basappa
MANAGER'S SIGN :- Ravi Gouda

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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